

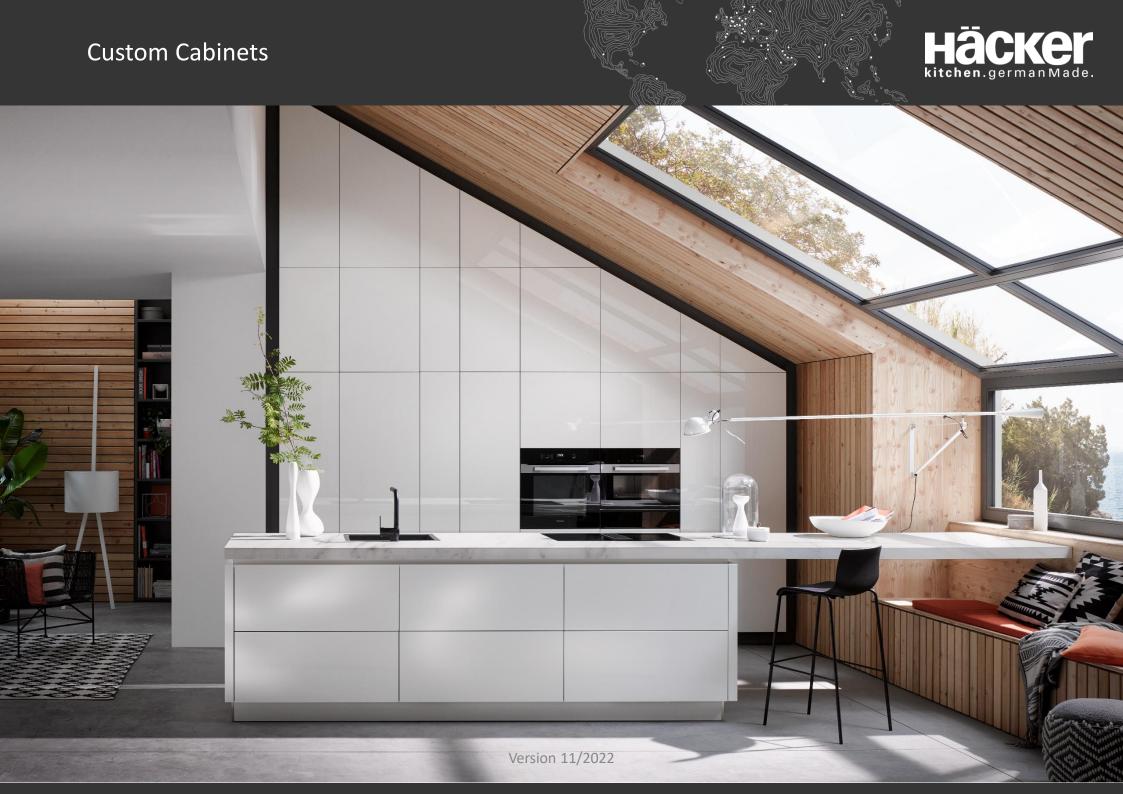
### **Custom & Inch Cabinets**





### Training content

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#### General

- Häcker cabinets are highly customizable
- Custom width, height and depth are possible (surcharge)
- →Important to note that we generally reduce sizes, not extend them
- We can change the layout of cabinets by adding drawers, doors, internal drawers, flap doors, fixed panels or lift-up doors
- Depth of drawers can be reduced following our standard depths 35cm (13.8"), 46cm (18") and 56cm (22") (especially important for downdraft solutions)
- Drawers of sink cabinets can have wooden back panels (as compared to metal ones) so that they can be cut out on site to fit plumbing
- Cabinets can be customized to fit a sloping roof



#### General

- Pricing of custom cabinet depends on changes
- MP-HS1 for small changes such as pinning doors etc.
- Completely new pricing for substantial changes such as adding fronts etc.
- For quoting purposes, please use these surcharges
- Add more surcharges rather than too few

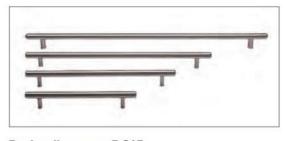
	Reduction of carcase width		Reduction of carcase height		Reduction of carcase depth	
Base units	MP-USB	191 \$	MP-USH	191 \$	MP-UST	135 \$
Wall units/worktop wall units	MP-OSB	191 \$	MP-OSH	191 \$	MP-OST	135 \$
Tall units	MP-HSB	217\$	MP-HSH	217\$	MP-HST	161 \$
Additional surcharges for						
Base/wall/tall units		Order code/	order num	ber		
Unassembled (This article is only for single units, not for complete kitchens)		MP-ZER			68	S
Fitting of additional equipment into the carcase: per installation		MP-MON			68	\$
(installable articles see [F] icon)						
(Assembly of merchandise articles on enquiry)						
Continuos de Marines de consessione		MDDIIIO				
Continuous shelf drillings for carcase		MP-DULO			88	S
Surcharge for special width for pull-outs and drawers per piece. Internal pull-outs/drawers not availa	ble	MP-BRAZ			183	\$
Surcharge for height reduction for front fillers		MP-HKPA			68	\$
Surcharge for height extension for front fillers (up to max. 150 cm)		MP-HEAP			68	\$
Base units						
Corner base units variable		MP-VARIO			68	\$
Base unit with parallel hinging		MP-UAP			168	S
Extension of carcase side for base units variable in depth from 57.5 up to 66 cm		MP-STU			136	S
Corner notch on base unit		MP-UWA			298	\$
Modification of base unit swapping of front positions joining of doors, no integration of additional fronts* swapping of drawers with pull-outs modification of drawer or pull-out depth up to max. 56 cm / 46 cm		MP-HS1			117	\$

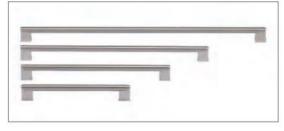


#### **Limitations**

- No custom widths possible in combination with:
  - → shaker & glass doors (also height)
  - → internal drawers/roll-outs (because of metal front panel)
  - → trash cans (trash cans not available in custom width)
  - → Tipmatic (push-to-open option for drawers)
  - → long line handles (because we have no equipment to cut metal)







Bar handle system B 615

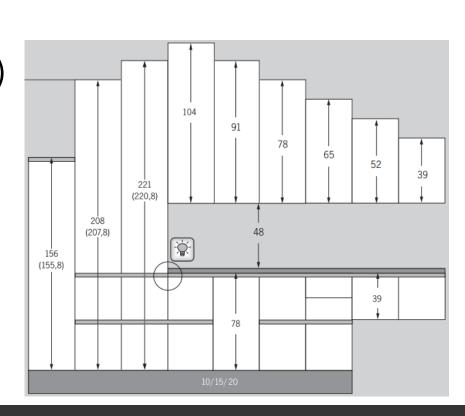
Bar handle system B 550

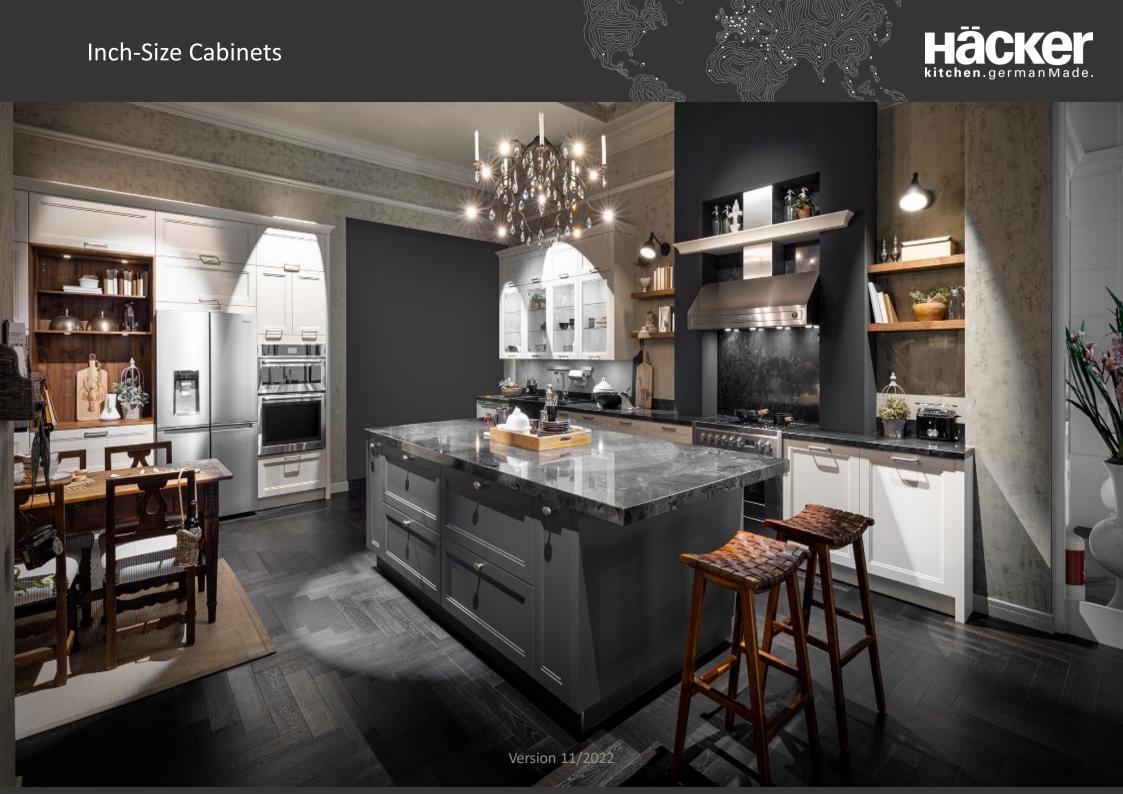
→ bar handles are possible when supplied separately (closest match to custom width/height will be supplied)



#### Limitations

- We cannot supply two different fronts for one cabinet,
  front will have to be ordered separately and switched out on site
  - → a lot of workarounds to make custom solutions happen
- Corner cabinets cannot be ordered with piano-hinge doors (not available with us)
- Wall cabinets can be extended in depth but will then have no hanging rail (liability)
- Cut-out positions for channel handles on ART cabinets are fixed and cannot be moved

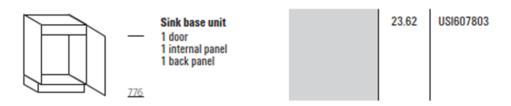






#### **General - Sinks**

- Standard widths (metric sizes) but 24" (61cm) deep to fit American sinks
- → Our standard depth 22 1/16" (56cm) not deep enough, faucet collides with back panel
- Also available in custom widths
- Can be identified by the letter ,I' in the order number





#### **General - Appliances**

• 30"/24" wide and 24" deep appliance cabinets (both tall and base)

available to fit American appliances

 Can be identified by the letter ,I' in the order number

- Also available in custom widths
- 24" deep top boxes for fridges available (no hanging rail or channel handle)
- Are made from different parts than standard European appliance cabinets
- → e.g. shelves have more dowels to hold heavier American appliances
- → this causes limitations





#### Limitations

 Only available shaker doors in inch sizes are AV3030, AV5035, AV5045, AV6055



- Inch sizes are considered custom widths so some before mentioned limitations apply (no glass doors, internal drawers)
- Not available with finished (lacquered, veneer) cabinet sides due to depth (management decision to not take up more storage capacity)
   side panel required
- 30" cabinets not available with vertical channel because cabinets >23 5/8" (60cm) have two doors



## **Open discussion & questions**





# Thank you for your attention

